

**KCI USA**

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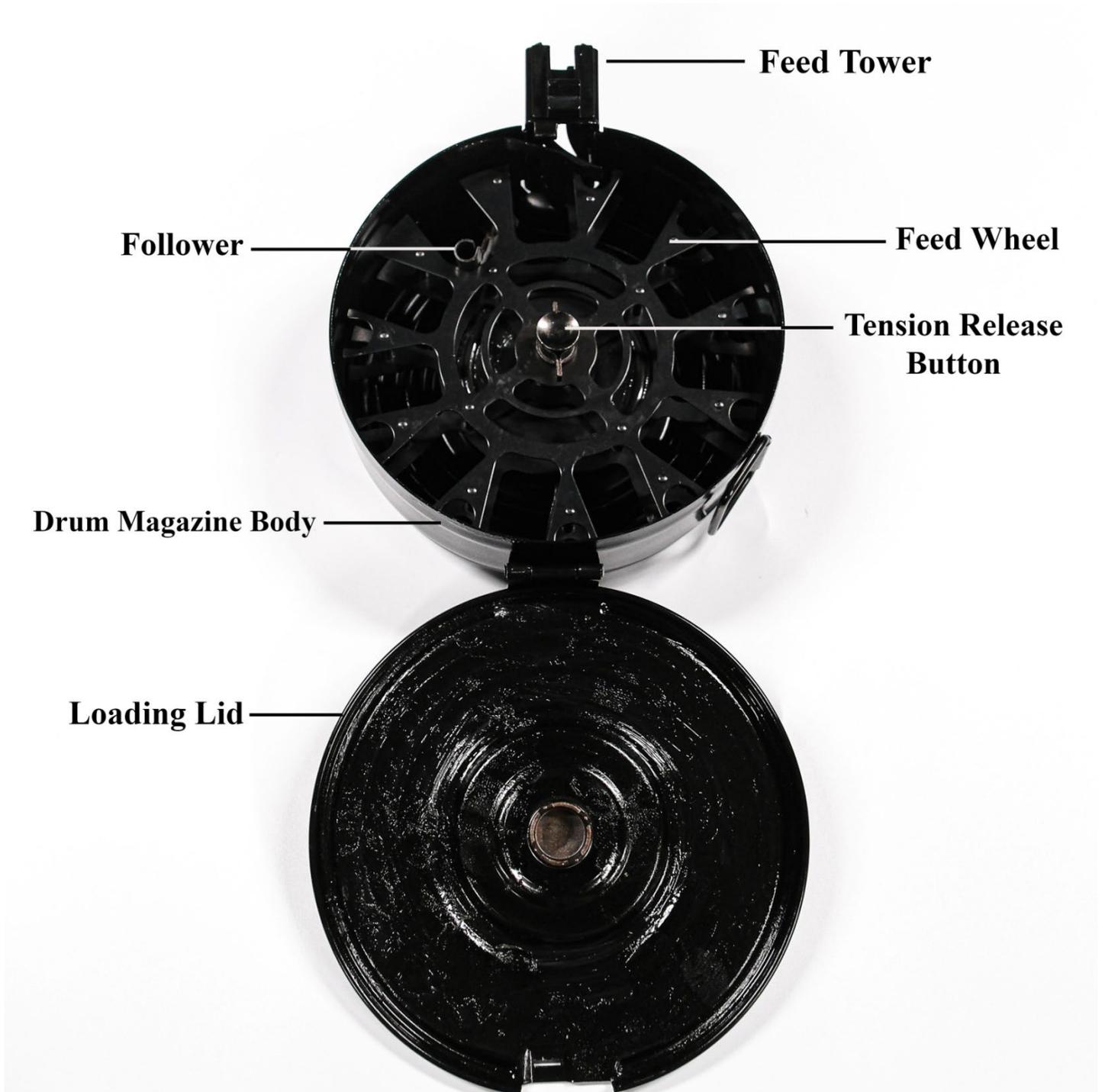
**AK-47/AKM 7.62x39mm**

**75rd Drum Magazine**

**User Manual**



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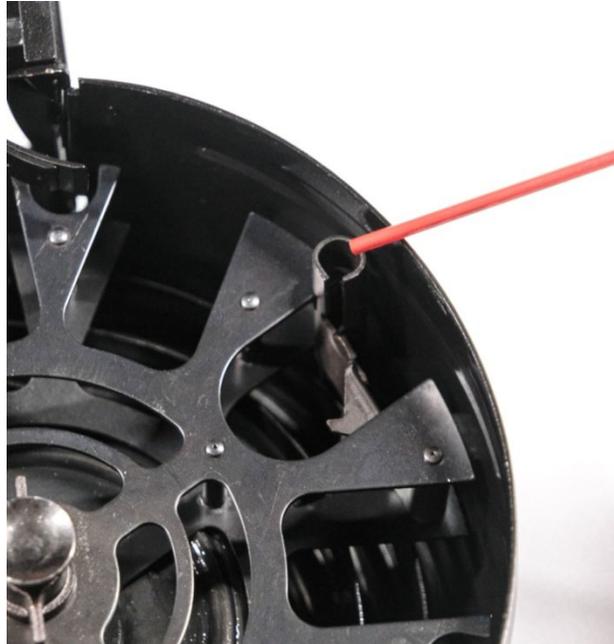
**FOR YOUR SAFETY,****PLEASE READ AND FOLLOW ALL INSTRUCTIONS!**

- **DO NOT DISASSEMBLE THE DRUM MAGAZINE!** Inside is a very powerful constant force spring. Tampering with it will result in serious injury and will void the warranty.
- **DO NOT rotate the feed wheel clockwise unless the spring tension release button is depressed!** Allowing the follower to free spin forcefully into the feed tower will result in damage not covered by the warranty.
- **DO NOT store the drum under spring tension!** Prolonged storage under spring tension will damage the spring tension mechanism and cause feeding malfunctions.
- **DO NOT drop or throw the drum magazine!**
- **DO NOT load with any ammunition other than 7.62x39mm!** Doing so will damage the drum and cause severe bodily injury.
- Keep fingers and other body parts outside of the feed wheel mechanism when releasing the spring tension.
- Keep hair, jewelry and loose clothing away from the feed wheel mechanism while loading/unloading.
- Due to the vast amounts of tolerance fluctuations in the AKM platform some fitment may be required.
- The use of soft point, hollow point or other specialty ammunition, may cause feeding malfunctions and reliability issues.
- **KCI USA** products come with a LIMITED LIFETIME WARRANTY.

*This instructional manual describes the proper use of the product and is for injury prevention and product reliability. The user must read and follow these instructions. The warranties and liability established by KCI USA on this product will be voided if the product is not used in accordance with the instructions of the manual.*

**Step 1:**

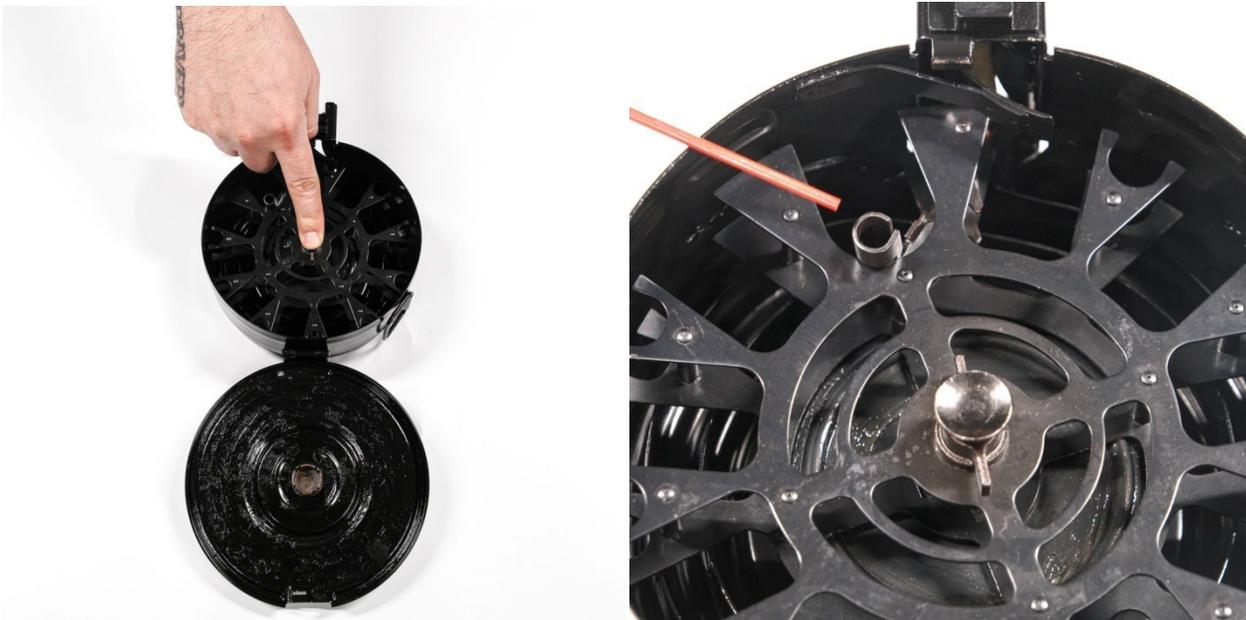
Place the drum face down on a flat surface with the feed tower at the 12 O'clock position and unlatch the two hinged lid latches by lifting them up and towards the feed tower. Open the loading lid.

**Step 2:**

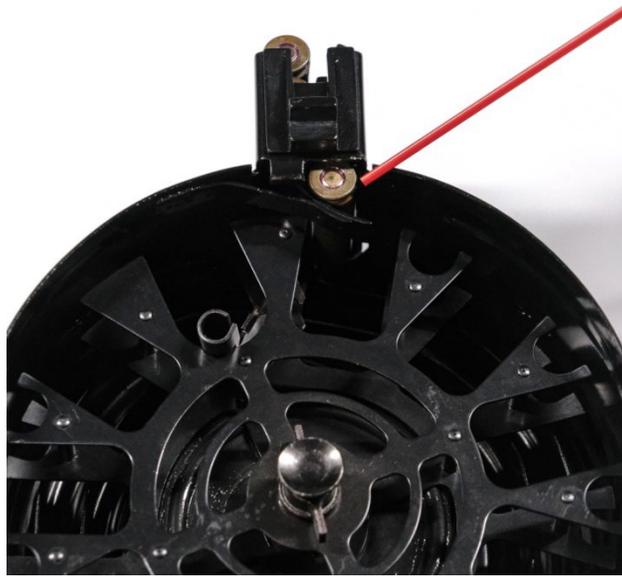
Rotate the feed wheel counter clockwise and place the follower at the two O'clock position making sure the follower is in the outermost feed track.

**Step 3:**

Load 3 rounds of 7.62x39mm ammunition (pointed down) into the outermost feed track in front of the follower and rotate the feed wheel counterclockwise to feed the first 3 rounds into the feed tower.

**Step 4:**

Depress and hold the spring tension release button and rotate the feed wheel clockwise until the follower stops around the 11 O'clock position in the inner most feed track.



Load one round into the remaining space of the feed ramp just below the feed tower.

**Step 6:**

Load the remaining 71 rounds into the feed wheel. Start by loading single rounds into the openings of the feed wheel forks around the outside of the feed wheel, and then fill in the larger openings.

**Step 6 (Cont.):**

Make sure all of the rounds are seated properly in the feed track and are all on the same plane.

**Step 7:**

Close the loading lid and lock the two hinged lid latches. If you will be storing the drum, that's it! To use the drum magazine, wind the tension key 3-4 rotations (6-8 half rotations) clockwise until you hit a noticeable wall on the tension key and **STOP!**

**DO NOT OVER TIGHTEN THE TENSION KEY** and **DO NOT STORE THE DRUM MAGAZINE UNDER TENSION!** Doing this will damage the spring tension mechanism and cause reliability issues.

**ATTENTION!**

- We do not recommend partially loading the drum magazine. Improper loading can damage the drum when tensioned or firing.
- Due to the vast amounts of tolerance fluctuations in the AKM platform, some fitting may be required.
- With the spring tension released, this drum magazine can be stored indefinitely while fully loaded without damaging the spring or components.

**UNLOADING**

To unload, place the drum magazine face down on a flat surface. Unlatch and open the loading lid. Depress the spring tension release button. This may be difficult when under full spring tension. Press hard. Turn the drum magazine over and dump out the ammunition.

**DO NOT remove ANY cartridges before releasing the spring tension! The spring tension must be released before any cartridges can be unloaded!**

***Thank You for choosing  
KCI USA***



## Limited Lifetime Warranty

KCI USA offers a limited lifetime warranty on manufacturing defects on all KCI USA products. This warranty covers all products manufactured by KCI USA.

If you have issues with a product, please contact us using the below contact to discuss your concerns prior to attempting any disassembly yourself or you will **VOID YOUR WARRANTY**.

This warranty does not cover the following circumstances:

- Misuse of the product such as the use of incompatible firearms.
- Damage caused by improper maintenance or negligence.
- Cracked or broken parts from intentional misuse.
- Scratches or minor cosmetic issues which do not affect the function.
- Modification or alteration of the product.
- Improper loading.
- Drum magazines that have been disassembled.
- Incorrect ammunition usage.

See the chart below to compare products.

Some firearm manufacturers have fluctuating tolerances which we are unable to accommodate.

Shipping cost is the responsibility of the consumer.

Products that are defective in materials or workmanship will be repaired or replaced at the discretion of KCI USA.

KCI USA does not provide refunds. Products must be returned to the place of purchase in accordance with their return policy.

### **PLEASE NOTE::**

*Due to various state laws, we may be unable to ship to your state or local municipality.*

*It is the responsibility of the consumer to know and understand the laws and regulations of the state in which they reside.*

*Products should not be returned prior to receiving a return authorization from KCI USA for any reason.*

*Items shipped to KCI USA without an RMA number will be refused, shipped back at the owner's expense, and/or disposed of.*

*Once KCI USA receives the product, please allow 7-10 business days to process the RMA in accordance with our warranty policy.*

*There are a vast number of counterfeit products designed to mimic the look of KCI USA products.*

*Items not manufactured by KCI USA will not be covered.*

*SGM Tactical, RWB, MAGPUL, PROMAG, etc are not a KCI USA Product.*