

KCI USA

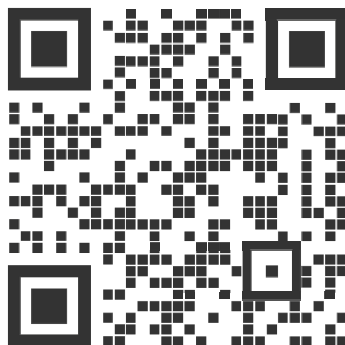
KCI USA

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Glock 9mm/40 S&W

50rd Drum Magazine

User Manual



WWW.KCIUS.COM



FOR YOUR SAFETY,**PLEASE READ AND FOLLOW ALL INSTRUCTIONS!**

- Modification of the drum magazine to allow use with any other firearms or ammunition not listed in this manual could result in damage to the product and severe bodily injury.
- **DO NOT USE PETROLEUM BASED LUBRICANTS or SOLVENTS!** Use only a non aerosol dry graphite lubricant if necessary.
- The drum magazine is intended to be used with FMJ ball ammunition in its designated caliber. The use of soft point, hollow point or specialty types of ammunition may cause feeding malfunctions.
- **DO NOT drop or throw the drum magazine.**
- **DO NOT DISASSEMBLE THE DRUM MAGAZINE!** It contains a very powerful constant force spring that can cause severe bodily harm if tampered with and **WILL VOID THE WARRANTY.**
- **DO NOT store the drum magazine loaded for extended periods of time!** This will damage or weaken the spring tension mechanism and cause reliability issues.
- **DO NOT insert the drum with the slide or BCG forward/closed.** This will damage the feed lips and cause reliability issues.
- Due to the design of the drum magazines follower, this product does not lock the slide to the rear or have a LRBHO function on the last round fired.
- Load only 50 rounds into the drum magazine. Overloading will damage the follower/spring mechanism.
- All **KCI USA** magazines come with a LIMITED LIFETIME WARRANTY.

This instructional manual describes the proper use of the product and is for injury prevention and product reliability. The user must read and follow these instructions. The warranties and liability established by KCI USA on this product will be voided if the product is not used in accordance with the instructions of the manual.

Step 1:

Place the drum magazine in front of you standing upright. Place your thumb at the base of the feed tower and use your index or middle finger (or both) to pull the load assist lever towards you (counter clockwise). Notice the follower mechanism inside of the feed tower moves downward.

**Step 2:**

DO NOT PRESS THE CARTRIDGE THROUGH THE TOP OF THE FEED LIPS! Slide the cartridge from the front to the back of the feed tower under the feed lips as you would with a regular magazine and let off of the load assist lever slowly (clockwise) until it stops to properly seat the cartridge in the feed lips.



Step 3: Repeat steps 1 and 2 until the drum magazine is loaded with 50 rounds.



Note: As the drum magazine becomes full, a cartridge may stick in the feed lips from the spring pressure. You may need to gently press on it or lightly tap the drum magazine on a hard surface to dislodge it. At 35-40 rounds you will notice a decrease in spring pressure. This is normal. The rounds are coming up and over the top of the internal spiral feeding track.

ATTENTION!!

- Be sure to complete the full range of motion of the load assist lever while loading. You should hear an audible “click” every other round. This is normal. Failure to do so may result in the internal gear becoming improperly timed and may damage the follower/spring mechanism.
- **DO NOT rotate and release the load assist lever.** Allowing the follower or loaded cartridge to slam into the feed lips will damage the feed lips and follower/spring mechanism.

- **ONLY LOAD ONE ROUND AT A TIME!**

Trying to load multiple rounds at a time may result in damage to the follower/spring mechanism.

- **DO NOT store the drum loaded for extended periods of time.**
- **DO NOT FORCE ROUNDS INTO THE FEED TOWER!**

If the cartridge is not loading easily or smoothly, unload the previous round and lightly jar the drum magazine and try again.

- The drum magazine was designed for use in Glock pistols in its designated model/caliber. Due to tolerance standards between different manufacturers, fit, function and reliability in PCC's and other Glock clones is not guaranteed.

Unloading

To unload the drum magazine, rotate the load assist lever counter clockwise just enough to remove pressure and push on the primer end of the cartridge out the front of the drum magazine. Slowly ease the load assist wheel clockwise to present the next round to be unloaded. Continue this process until completely unloaded.

***Thank You for choosing
KCI USA***



Limited Lifetime Warranty

KCI USA offers a limited lifetime warranty on manufacturing defects on all KCI USA products.

This warranty covers all products manufactured by KCI USA.

If you have issues with a product, please contact us to discuss your concerns prior to attempting any disassembly or repair yourself or you will **VOID YOUR WARRANTY**.

This warranty does not cover the following circumstances:

- Misuse of the product such as the use of incompatible firearms.
- Damage caused by improper maintenance or negligence.
- Cracked or broken parts from intentional misuse.
- Scratches or minor cosmetic issues which do not affect the function.
- Modification or alteration of the product.
- Improper loading.
- Drum magazines that have been disassembled.
- Incorrect ammunition usage.

Every magazine should fit the firearms specified in the product descriptions.

Some firearm manufacturers have fluctuating tolerances which we are unable to accommodate.

Products that are defective in materials or workmanship will be repaired or replaced at the discretion of KCI USA.

PLEASE NOTE:

Due to various state laws, we may be unable to ship to your state or local municipality.

Products should not be returned prior to receiving a return authorization from KCI USA for any reason.

Items shipped to KCI USA without an RMA number will be refused, shipped back at the owner's expense, and/or disposed of.

Once KCI USA receives the product, please allow 7-10 business days to process the RMA in accordance with our warranty policy.

There are a vast number of counterfeit products designed to mimic the look of KCI USA products.

Items not manufactured by KCI USA will not be covered.

(SGM Tactical, RWB, MAGPUL, PROMAG, etc. are not KCI USA Products)