

KCI USA

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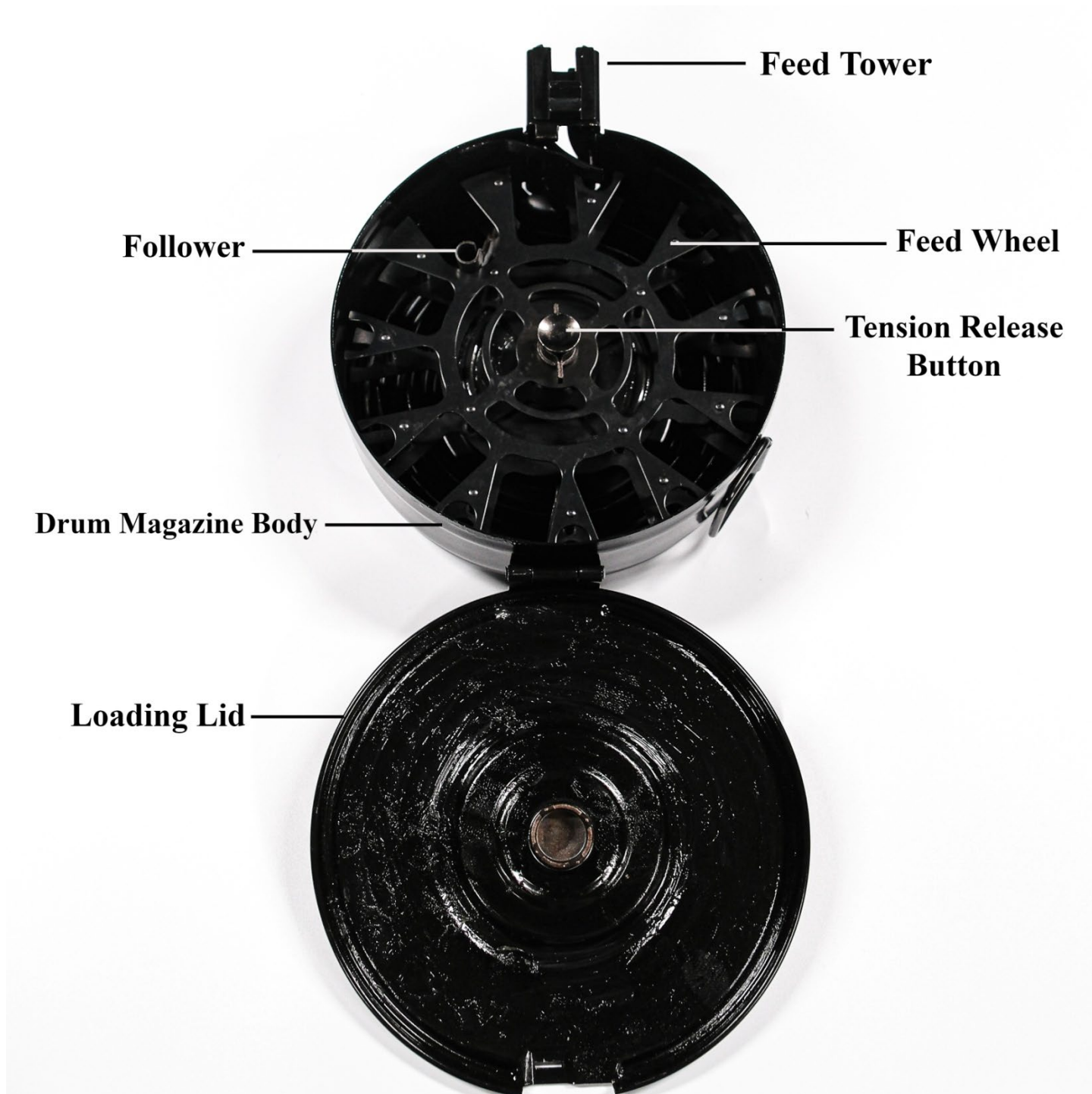
AK-47/AKM 7.62x39mm

75rd Drum Magazine

User Manual



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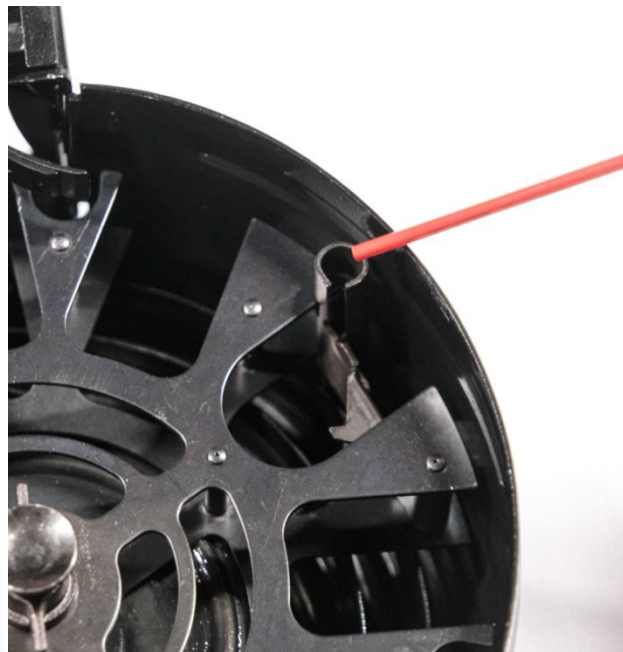
FOR YOUR SAFETY,**PLEASE READ AND FOLLOW ALL INSTRUCTIONS!**

- Keep fingers and other body parts outside of the feed wheel mechanism while releasing the spring tension.
- Keep hair, jewelry and loose clothing away from the feed wheel mechanism while loading.
- DO NOT rotate the feed wheel clockwise unless the spring tension release button is depressed. Allowing the follower to free spin forcefully into the feed tower will result in damage not covered by the warranty.
- DO NOT drop or throw the drum magazine.
- DO NOT load with any ammunition other 7.62x39mm. Doing so will damage the drum and cause severe bodily injury.
- DO NOT store the drum under spring tension. Prolonged storage under spring tension will damage the spring tension mechanism and cause feeding malfunctions.
- DO NOT DISASSEMBLE THE DRUM MAGAZINE! Inside is a very powerful constant force spring. Tampering with it will result in serious injury and will void the warranty.
- The use of soft point, hollow point or other specialty ammunition, may cause feeding malfunctions or reliability issues.
- All **KCI USA** magazines come with a manufacturer-direct LIMITED LIFETIME WARRANTY.

This instructional manual describes the proper use of the product and is for injury prevention and product reliability. The user must read and follow these instructions. The warranties and liability established by KCI USA on this product will be voided if the product is not used in accordance with the instructions of the manual.



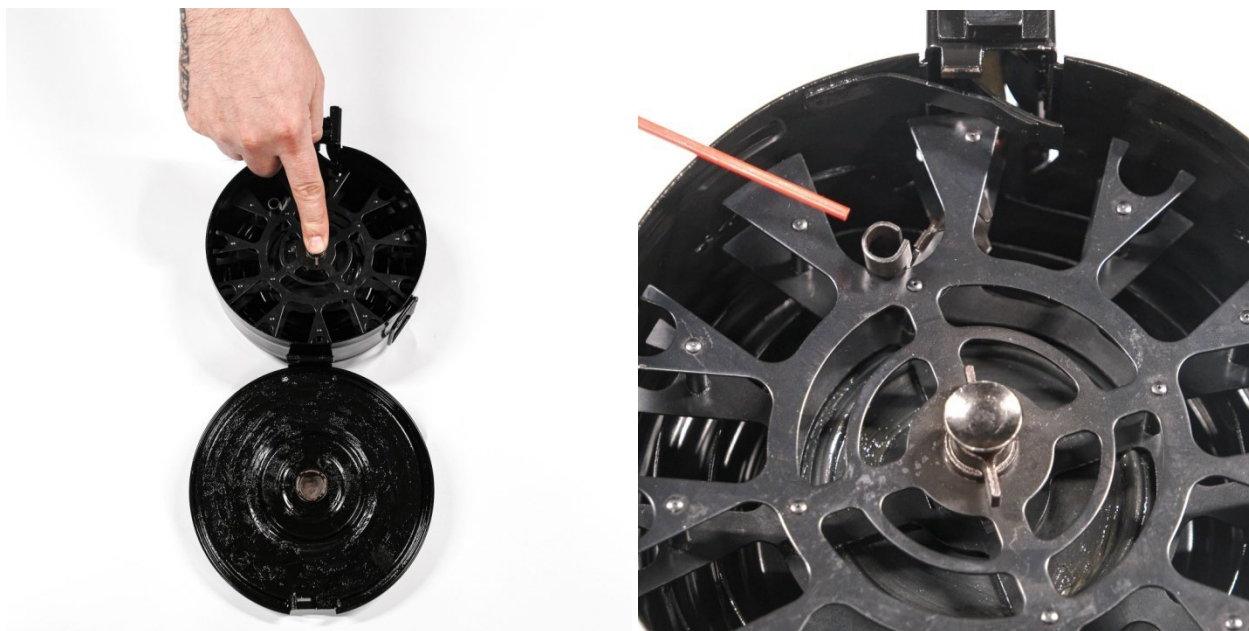
Place the drum face down on a flat surface with the feed tower at the 12 O'clock position and unlatch the two hinged lid latches by lifting them up and towards the feed tower. Open the loading lid.

Step 2:

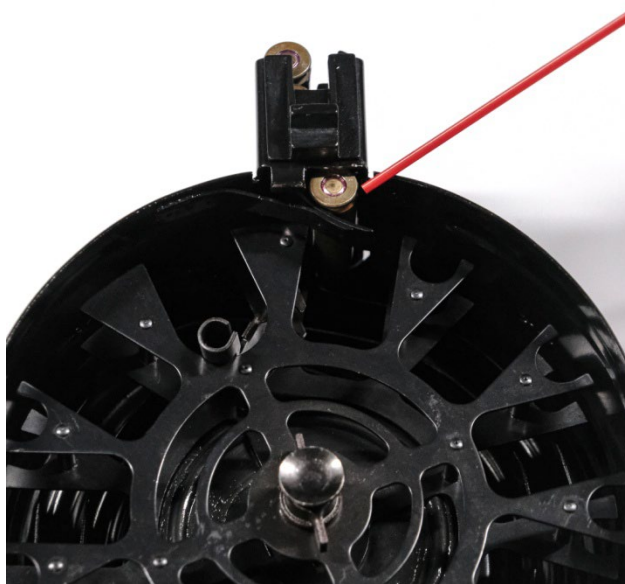
Depress the spring tension release button at the center of the drum to release all spring tension. If needed, rotate the feed wheel and place the follower at the 2 O'clock position making sure the follower is in the outermost feed track.



Load 3 rounds of 7.62x39mm ammunition (pointed down) into the outermost feed track in front of the follower and rotate the feed wheel counterclockwise too feed the first 3 rounds into the feed tower.

Step 4:

Depress and hold the spring tension release button and rotate the feed wheel clockwise until the follower stops around the 11 O'clock position in the inner most feed track.



Load one round into the remaining space of the feed ramp just below the feed tower.

Step 6:

Load the remaining 71 rounds into the feed wheel. Start by loading single rounds into the openings of the feed wheel forks around the outside of the feed wheel, and then fill in the larger openings.

Step 6 (Cont.):

Make sure all of the rounds are seated properly in the feed track and are all on the same plane.

Step 7:

Close the loading lid and lock the two hinged lid latches. If you will be storing the drum, that's it! To use the drum magazine, wind the tension key 5-6 rotations clockwise until you hit a noticeable wall on the tension key and **STOP!**

DO NOT OVER TIGHTEN THE TENSION KEY and **DO NOT STORE THE DRUM MAGAZINE UNDER TENSION!** Doing this will damage the spring tension mechanism and cause reliability issues.

ATTENTION!

- We do not recommend partially loading the drum magazine. If the user intends to load only a partial magazine, the follower **MUST** be directly behind the last round loaded. If there is a gap between the follower and the last round, or rounds are loaded behind the follower, the drum can be damaged when tensioned or firing.
- With the spring tension released, this drum magazine can be stored indefinitely while fully loaded without damaging the spring or components.

UNLOADING

To unload, place the drum magazine face down on a flat surface. Unlatch and open the loading lid. Depress the spring tension release button. Turn the drum magazine over and dump out the ammunition.

Thank You for choosing

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