

KCI AK 74 95rd MAG

OWNER'S MANUAL

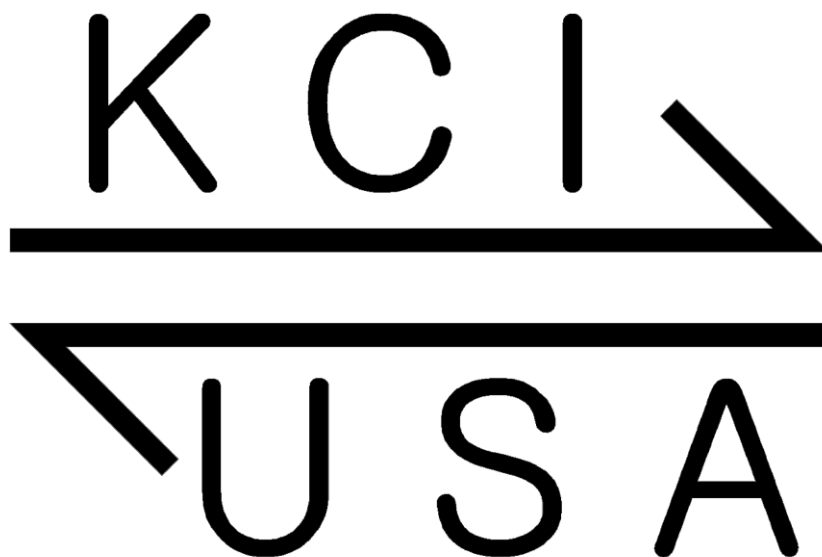


KCI USA INC

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TECHNICAL DATA

AMMUNITION: 5.45 x 39mm

CAPACITY: Variable, 1-95 rounds

FEED RATE: Variable, up to 1,500 rounds/minute

COLOR: Black/Clear

WEIGHT: 2.3lbs / 1kg unloaded

MATERIALS: Polycarbonate

DESCRIPTION

The KCI AK 74 95rd MAG consists of two main assemblies: *Double Drum Housing* and *Feed Clip Assembly*.

LOADING

KCI AK 74 95rd MAG loads and functions similar to a standard issue magazine. Live cartridges are loaded by pressing into the feed clip located on top of the spacer round assembly. Cartridges automatically feed alternately into each drum, e.g. right then left. There is no need for additional procedures. Magazine does not need to be completely emptied to be reloaded and remains working at all times. Load with the Personal Loader. The Personal Loader utilizes loose or bulk ammunition. The housing fits over the feed clip of the KCI AK 74 95rd MAG. Raise the plunger and insert 5 rounds into the side opening of the housing. Push down plunger to load the rounds into the KCI AK 74 95rd MAG.

KCI AK 74 95Rd Loading Action

- LEFT side of the feed clip loads into the LEFT drum
- RIGHT side of the feed clips loads into the RIGHT drum

Use of the Personal Loader

The Personal Loader utilizes loose or bulk ammunition.

Components:

- Housing:** Fits over the clip of the KCI AK 74 95Rd MAG
- Plunger:** Raise the Plunger and insert 5 rounds into the side opening of the housing, push down plunger to load the rounds into the KCI AK 74 95Rd MAG.

CAUTION: DO NOT FORCE LOADING

STEP 1:

Orient the Personal Loader as shown and place the loader firmly on the tower. Lift the plunger while keeping the loader placed firmly on the magazine tower.

STEP 2:

Rounds can be loaded up to 5 at a time by filling the loader and pressing the plunger downward firmly.

CAUTION: Do not force loading.

STEP 3:

The magazine is fully loaded when a cartridge is visible through the molded windows on the rear covers.

CAUTION

During use in sand environment:

- Bolt is kept closed when KCI AK 74 95rd MAG is in the weapon.
- Dust cover must be on the feed clip when KCI AK-74 95rd MAG is not in the weapon.
- Keep KCI AK-74 95rd MAG in its pouch when not in use.

DISASSEMBLY OF THE KCI AK 74 95Rd MAG

Disassembly for cleaning:

- Take empty KCI AK 74 95RD MAG and remove clip assembly
- Remove clip screws, begin with the front screw on the drum side then the back screw on the cover side
- Turn the KCI AK 74 95MAG over and remove the clip strap as well as the feed clip assembly
- From the feed clip, remove the linked spacer round string set
- Remove the cover set

CLEANING

Once disassembled:

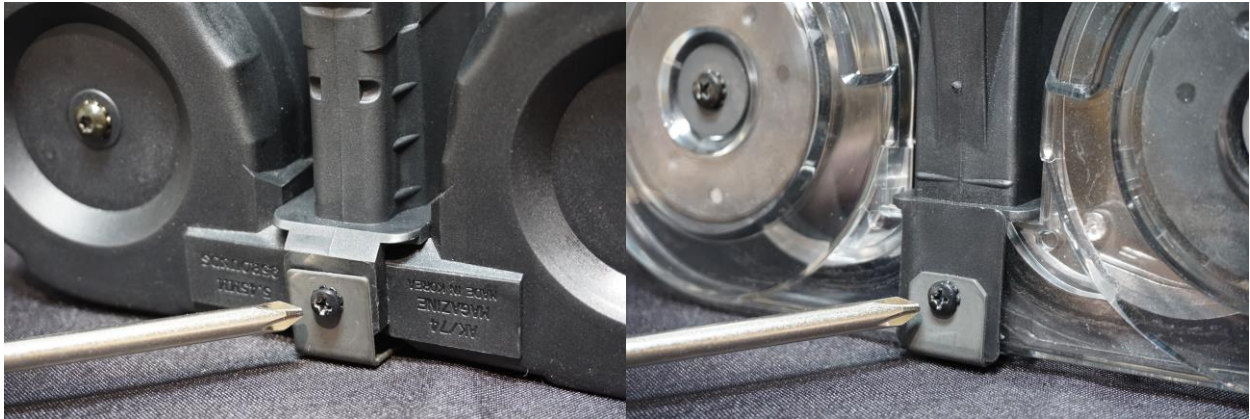
- For dirt, sand gravel and of the kind: Use soft cloth, flush with clean water, or compressed air.
- For mud, sand, silt and of the kind: Soak in water (with detergent if desired) to saturate deposits and flush with clean water.
- Seawater salt deposits: Soak in water (with detergent if desired) to saturate deposits and flush with clean water.
- Oil, grease and of the kind: Use rubbing alcohol or acetone. Use detergent and flush with clean water if necessary.

DISASSEMBLY TO CLEAR BLOCKAGES

- Remove clip assembly and check for blockage
- KCI AK-74 95rd MAG should be pointed away from any human contact and control release of rounds by holding the clip down
- Remove the cover set
- Be sure to be cautious of accidental release of rounds and point away from any human contact
- Dislodge ammunition by slowly rotating the drive gear
- If necessary shake the drum assembly. Be SURE the drive mechanism does NOT snap back into place.

DISASSEMBLY

STEP 1:



To begin disassembly, start by removing the two screws holding the floorplate to the magazine tower.

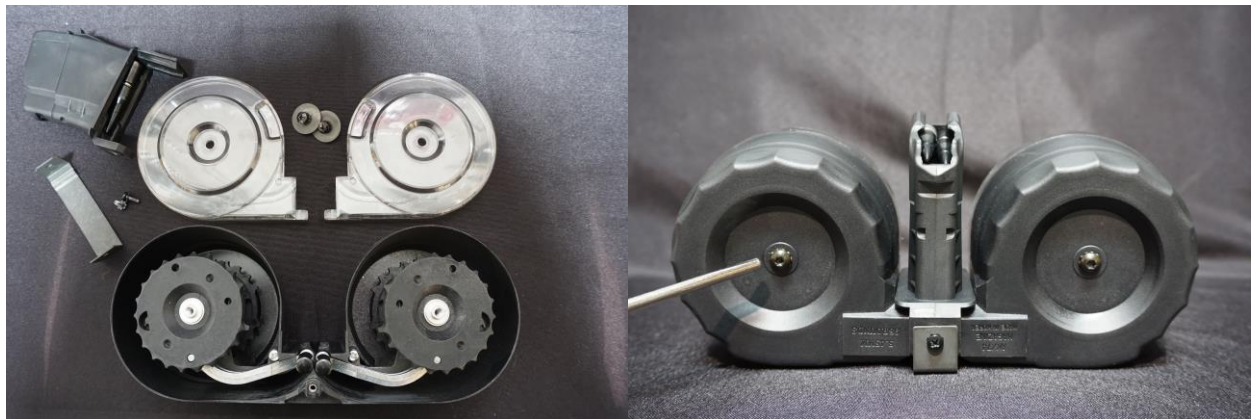
STEP 2:



Set the floorplate and screws to the side and separate the tower from the magazine body. **NOTE** - Holding the magazine upside down will help to contain the followers inside the tower during disassembly.

STEP 3:

Remove the two screws in the center of the clear covers and set aside. The rear covers will then separate from the body by prying the covers up and outward from the center of the magazine body. This separation may require considerable force. Prying with tools is NOT RECOMMENDED as damage to the covers may occur.

STEP 4:

No further disassembly is required beyond the point shown here. Any maintenance or clearing of a malfunction can be done without further disassembly. **WARNING:** *At no point should you remove the two screws on the front side of the drum. These screws retain the spring mechanism. Removal of these screws will cause the spring mechanism to dismantle and cannot be reassembled by the user.*

REASSEMBLY

STEP 1:



To reassemble, start by replacing the two rear covers and reinstalling the two screws that hold the covers to the drum.

STEP 2:



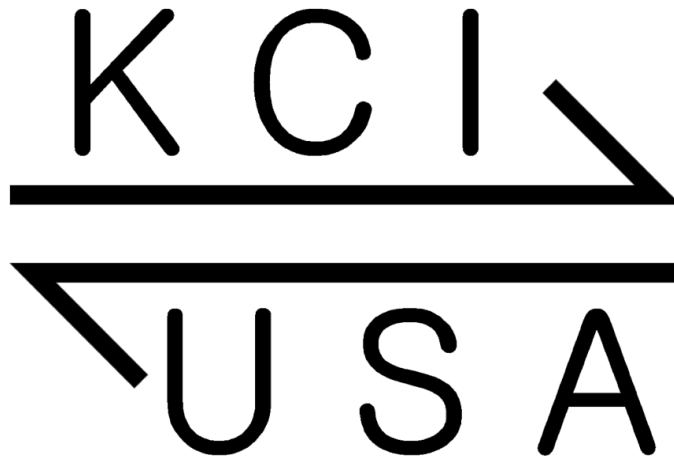
Insert the followers into magazine tower. Be sure to position them parallel to one another and with the tapered follower in the highest position. *Inserting the followers inverted is a helpful method.*

STEP 3:

Holding the magazine body and tower upside down, reconnect the tower to the magazine body.

STEP 4:

Reposition the magazine floorplate and install using the two screws shown.



GENERAL SAFETY INFORMATION

NOTE: A firearm is capable of discharging when the magazine is removed. Always check the chamber to make sure that there is no cartridge left in the chamber. Never hand cycle live ammunition through a firearm. Firearm safety is the sole responsibility of the shooter. Always treat firearms as if they are loaded. Never point firearms at a person or pet, even if you think it is unloaded.

This instructional manual describes the proper use of the product and is for injury prevention. The user must read and follow this instruction. The warranties and liability established by KyungChang on the product will be voided if the product is not used in accordance with the instructions of the manual.

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