

KCI USA

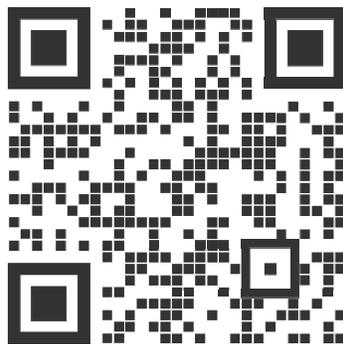
KCI USA

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Glock 9mm/40 S&W

50rd Drum Magazine

User Manual



WWW.KCIUS.COM



FOR YOUR SAFETY,**PLEASE READ AND FOLLOW ALL INSTRUCTIONS!**

- Modification of the drum magazine to allow use with any other firearms or ammunition listed in this manual could result in damage to the product and severe bodily injury.
- The drum magazine is intended to be used with FMJ ball ammunition in its designated caliber. The use of soft point, hollow point or specialty types of ammunition may cause feeding malfunctions.
- DO NOT drop or throw the drum magazine.
- DO NOT DISASSEMBLE THE DRUM MAGAZINE! It contains a very powerful constant force spring that can cause severe bodily harm if tampered with and will void the warranty.
- Storing the drum magazine loaded for extended periods of time may damage or weaken the spring tension mechanism and cause reliability issues.
- DO NOT insert the drum with the slide or BCG forward/closed. This will damage the feed lips and cause reliability issues.
- Due to the design of the drum magazines follower, this product does not lock the slide to the rear on the last round fired.
- Load only 50 rounds into the drum magazine. It is best to count out the rounds you intend to load prior to loading. Overloading will damage the follower/spring mechanism.
- All **KCI USA** magazines come with a manufacturer direct LIMITED LIFETIME WARRANTY.

This instructional manual describes the proper use of the product and is for injury prevention and product reliability. The user must read and follow these instructions. The warranties and liability established by KCI USA on this product will be voided if the product is not used in accordance with the instructions of the manual.

Step 1:

Place the drum magazine in front of you standing upright. Place your thumb at the base of the feed tower and use your index or middle finger (or both) to pull the load assist lever towards you (counter clockwise). Notice the follower mechanism inside of the feed tower moves downward.

**Step 2:**

Slide the cartridge from the front to the back of the feed tower under the feed lips and let off of the load assist lever slowly (clockwise) until it stops, to properly seat the cartridge in the feed lips.



Step 3: Repeat steps 1 and 2 until the drum magazine is loaded with 50 rounds.



Note: As the drum magazine becomes full, a cartridge may stick in the feed lips from the spring pressure. You may need to gently press on it or lightly tap the drum magazine on a hard surface to dislodge it.

ATTENTION!!

- Be sure to complete the full range of motion of the load assist lever while loading. You should hear an audible “click” every other round. This is normal. Failure to do so may result in the internal gear becoming improperly timed and may damage the follower/spring mechanism.
- DO NOT rotate and release the load assist lever. Allowing the follower or loaded cartridge to slam into the feed lips will damage the feed lips and follower/spring mechanism.
 - ONLY LOAD ONE ROUND AT A TIME!

Trying to load multiple rounds at a time may result in damage to the follower/spring mechanism.

- DO NOT store the drum loaded for extended periods of time.
- DO NOT FORCE ROUNDS INTO THE FEED TOWER!

If the cartridge is not loading easily or smoothly, unload the previous round and lightly jar the drum magazine and try again.

Unloading

To unload the drum magazine, rotate the load assist lever counter clockwise just enough to remove pressure and push on the primer end of the cartridge out the front of the drum magazine. Slowly ease the load assist wheel clockwise to present the next round to be unloaded. Continue this process until completely unloaded.

Thank You for choosing

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