

**KCI USA**

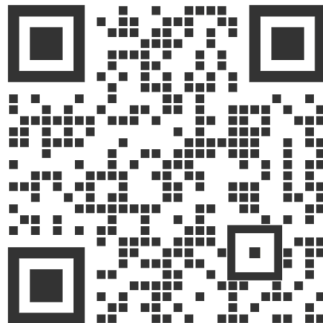
**KCI USA**

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**AR-15 KX Series .223 Rem./5.56x45mm**

**50rd Drum Magazine**

**User Manual**



***WWW.KCIUS.COM***



**FOR YOUR SAFETY,****PLEASE READ AND FOLLOW ALL INSTRUCTIONS!**

- The drum magazine uses a dry graphite lubricant for its internal parts that will appear to be metal shavings. This is normal.
- Modification of the drum magazine to allow use with any other firearms or ammunition listed in this manual could result in damage to the product and severe bodily injury.
- The drum magazine is intended to be used with .223 Rem. Or 5.56x45mm NATO FMJ ball ammunition. The use of soft point, hollow point, green tip or other specialty types of ammunition may cause feeding malfunctions.
- DO NOT drop or throw the drum magazine.
- DO NOT DISASSEMBLE THE DRUM MAGAZINE! It contains a very powerful constant force spring that can cause severe bodily harm if tampered with and will void the warranty.
- Storing the drum magazine loaded for extended periods of time may damage or weaken the spring tension mechanism and cause reliability issues.
- Due to the design of the drum magazines follower, this product does not provide the last round bolt hold open function.
- Load only 50 rounds into the drum magazine. It is best to count out the rounds you intend to load prior to loading. Overloading will damage the follower/spring mechanism.
- All **KCI USA** magazines come with a manufacturer direct LIMITED LIFETIME

**WARRANTY.**

*This instructional manual describes the proper use of the product and is for injury prevention and product reliability. The user must read and follow these instructions. The warranties and liability established by KCI USA on this product will be voided if the product is not used in accordance with the instructions of the manual.*

**Step 1:**

Place the drum magazine in front of you standing upright and place one cartridge over the top of the follower on the left side of the feed tower opening and apply firm, steady, downward pressure on the cartridge until it is retained under the stationary feed lip.



**Step 2:**

Using both hands, support the feed tower with one and rotate the load assist wheel counter clockwise with the other, just enough to release the follower pressure on the already loaded cartridge.





**Step 3:**

Press the next cartridge into the feed tower opening and slowly ease the load assist wheel clockwise to properly seat the cartridge in the feed lips. Repeat this process until the drum magazine is loaded with 50 rounds.



**Note:** As the drum magazine becomes full, a cartridge may stick in the feed lips from the spring pressure. You may need to gently press on it or lightly tap the drum magazine on a hard surface to dislodge it.

**ATTENTION!!**

- DO NOT rotate and release the load assist wheel. Allowing the follower or loaded cartridge to slam into the feed lips will damage the feed lips and follower/spring mechanism.
  - ONLY LOAD ONE ROUND AT A TIME!

Trying to load multiple rounds at a time may result in damage to the follower/spring mechanism.

- DO NOT rotate the follower mechanism past the bottom of the feed tower when loading. The rounds will fall inside of the drum magazine housing and can become lodged.
  - DO NOT store the drum loaded for extended periods of time.

**Unloading**

To unload the drum magazine, rotate the load assist wheel counter clockwise just enough to remove pressure and push on the primer end of the cartridge out the front of the drum magazine. Slowly ease the load assist wheel clockwise to present the next round to be unloaded. Continue this process until completely unloaded.

**Cleaning and Lubrication**

When stored and used properly, the drum magazine will require very little maintenance.

To clean the outside of the drum magazine, wipe with a damp microfiber cloth.

If dirt and debris has gotten inside of the drum magazine body, flip the drum magazine upside down and blow it out with compressed air.

The graphite lubricant should only be used when a noticeable amount has been removed from normal use, and should be used sparingly. Very little goes a very long way.

If needed, apply 3 small dollops about the size of a pea on the top of the follower at the front, middle and rear. Lightly tap the drum magazine on a hard surface a few times to allow the graphite to fall into the feed tower. Loading and shooting will disperse the lubricant throughout the internals of the drum magazine body.

***Thank You for choosing***

***KCI USA***